



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2432-3

Job Sheet 179959-A



Part No: D2432-3

Job Qty: 1 Ea

Part Name: 206 (24") Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/16/18

Job Tracking No:

Due Date: 7/11/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV H IPP REV:A AS PER REV G 12-07-24 JLM VERIFIED BY:DD IPP REV:B 12.10.17 AS PER DWG
REV:H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet	6 pcs	7/11/18	7/11/18	0.00	1.43	Waterjet 2 OMAX		DAS
130	CNC Vertical Machining	6 pcs	7/11/18	7/11/18	0.66	9.85	HAAS 1		52 18/08/18
140	QC	6 pcs	7/11/18	7/11/18	0.00	0.00	QC2		9-89 18/08/18
150	QC	6 pcs	7/11/18	7/11/18	0.00	0.00	QC8		18/08/20
160	Packaging	6 pcs	7/11/18	7/11/18	0.00	0.00	Packaging3		21 AUG 27 2018
170	QC21-SA	6 Ea	7/11/18	7/11/18	0.00	0.00	QC21		21 AUG 28 2018

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio B122 and Dwg D2432 Identify
as D2432-3

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.



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CANADA
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Container No: S102771



Part: D2432-3

Job No: 179959-A

Serial No/Batch: S089210

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/16/18

Plex 8/16/18 8:37 AM dart.leroux.jason

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DART AEROSPACE LTD		Work Order:	179959-A
Description: 206 Bearpaw		Part Number:	D2432-3
Inspection Dwg: D2432		Rev: H	Page 1 of 1

INSPECTION SHEET

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Ø0.260	+0.006/-0.001	Ø.260	✓		G.P.	
B	0.93	+/-0.030	0.931	✓		Ver	
C	0.300	+0.030/-0.000	0.310	✓		D.G.	
D	0.06 x 45°	+/-0.030 x +/-0.5°	0.06 x 45°	✓		Ver	
E	2.000	+/-0.010	2.000	✓		Ver	
F	11.000	+/-0.010	11.000	✓		TAPE	
G	20.000	+/-0.010	20.000	✓		TAPE	
H	4.250	+/-0.005	4.250	✓		Ver	Calculated
I	5.50	+/-0.030	5.50	✓		Ver	Calculated
J	19.00	+/-0.030	19.000	✓		TAPE	Calculated
K	23.75	+/-0.030	23.75	✓		TAPE	
L	0.25 x 45°	+/-0.030 x +/-0.5°	0.25 x 45°	✓		Ver	
M	0.95	+/-0.030	0.950	✓		Ver	
N	0.63	+/-0.030	0.640	✓		Ver	
O	0.250	+/-0.010	0.255	✓		Ver	
P	0.380	+0.030/-0.010	0.390	✓		Ver	
Q	1.4	+/-0.030	1.4	✓		Ver	Calculated
R	0.38	+/-0.030	0.38	✓		Ver	
S	R0.25	+/-0.030	R0.25	✓		R.G.	
T							
U							
V							
W							
X							
Y							
Z							
AA							
AB							

Measured by:	DAS 52	Checked by:		QC Inspector:	
Date:	9-89 18/08/18	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.06.23	New Issue	KJ	

